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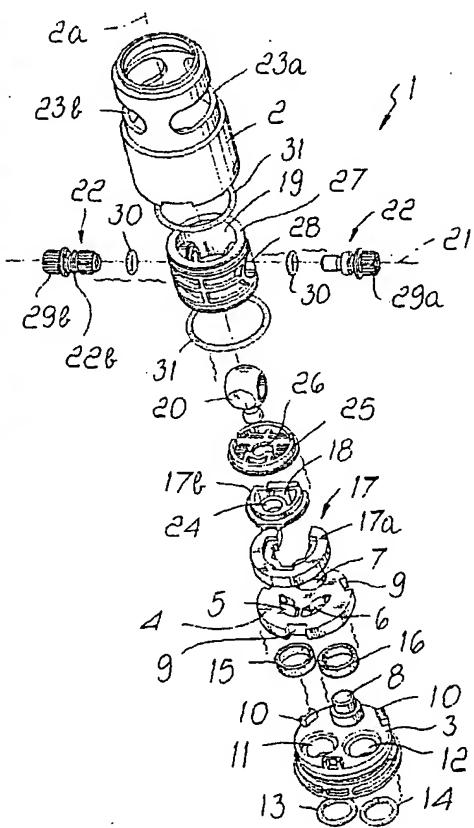
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(54) Title: MIXING CARTRIDGE FOR SINGLE-LEVER MIXING FAUCETS



(57) Abstract: A mixing cartridge for single-lever mixing faucets, which comprises a substantially cylindrical container (2) accommodating a base disk (4), arranged proximate to one of the end faces of the container (21) and moving two intake ports (5,6) connectable respectively to a cold and hot water feed ducts (43b,43a), a mixing disk (17), superimposed on the base disk (4) and crossed by a mixing port (18). The mixing disk (17) is movable with respect to the base disk (4), by way of an actuation (20) connected to the mixing disk (17) varying its position and that of the mixing port (18) with respect to the intake ports (5,6) to vary the degree of opening or the ratio between the degrees of opening of the intake ports (5,6). The mixing port (18) is connected to a discharge duct (19) that exits from the container (2) at the end face of the container that lies opposite the base disk (4).

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## MIXING CARTRIDGE FOR SINGLE-LEVER MIXING FAUCETS

### Technical Field

The present invention relates to a mixing cartridge for single-lever mixing faucets.

### Background Art

Conventional mixing cartridges for single-lever mixing faucets generally comprise a substantially cylindrical container, which accommodates a base disk, made of ceramic material, arranged proximate to one of the bases of the container and crossed by three ports, respectively an intake port that can 10 be connected to a duct for feeding hot water, another intake port that can be connected to a duct for feeding cold water, and a discharge port that can be connected to a dispensing outlet of the faucet in the body of which the cartridge is fitted.

The base disk usually rests with one of its faces against one of the bases 15 of the container, and such base is crossed by three holes that are connected to the three ports. A mixing disk made of ceramic material is slidingly coupled to the opposite face of the base disk.

Such mixing disk has, on its side directed toward the base disk, a recess, a portion of which is usually constantly connected to the discharge port.

20 The mixing disk can slide on command with respect to the base disk both with a translational motion on the plane on which it is coupled to the base disk and with a rotary motion about an axis that is perpendicular to the coupling plane.

By way of the translational motion, the mixing disk varies the passage 25 sections of the intake ports that are connected to the recess, keeping their ratio constant so as to vary the flow-rate of dispensed water without varying the ratio between hot water and cold water, whilst by means of the rotary motion the mixing disk varies the ratio between the passage sections of the intake ports that are connected to the recess, accordingly varying the ratio 30 between hot water and cold water.

The movement of the mixing disk is actuated by a lever that is supported by the container of the cartridge and is usually rotatable about the axis of the container and about an axis that is perpendicular to the axis of the container in order to produce the two movements of the mixing disk.

5 These mixing cartridges are accommodated and locked in an appropriately provided cavity formed in the body of mixing faucets. Usually, the bottom of this cavity, on which the base of the container of the cartridge with the three holes rests, is provided with the outlets of the ducts for feeding hot and cold water and the inlet of the duct that leads to the  
10 dispensing outlet of the faucet.

This construction of the mixing cartridges, with the two intake ports and the discharge port formed in a same base of the cartridge, has constrained considerably the design and styling of mixing faucets.

Up to now, in order to be free from the constraints imposed by mixing  
15 cartridges characteristics it was necessary to renounce their use and to deal with significantly higher faucet manufacturing and maintenance costs.

#### Disclosure of the Invention

The aim of the present invention is to solve the problem described above by providing a mixing cartridge for single-lever mixing faucets that allows  
20 to provide mixing faucets with various aesthetic and functional criteria that are completely different from those set by current ceramic-disk mixing cartridges.

Within this aim, an object of the invention is to provide a mixing cartridge that allows to provide mixing faucets with a styling that can be  
25 significantly different from the styling of mixing faucets that use conventional mixing cartridges.

Another object of the invention is to provide a mixing cartridge that retains the advantages of ceramic-disk mixing cartridges as regards easy installation and maintenance.

30 This aim and these and other objects that will become better apparent

hereinafter are achieved by a mixing cartridge for single-lever mixing faucets, characterized in that it comprises a substantially cylindrical container that accommodates a base disk, which is arranged proximate to one of the end faces of said container and in which two intake ports are  
5 provided that can be connected respectively to a cold water feed duct and to a hot water feed duct, and a mixing disk, which is superimposed on said base disk and is crossed by a mixing port, said mixing disk being able to move with respect to said base disk, actuation means being provided which are connected to said mixing disk and can be actuated in order to vary the  
10 position of said mixing disk and of said mixing port with respect to said intake ports and accordingly vary the degree of opening of said intake ports or the ratio between the degrees of opening of said intake ports, said mixing port being connected to a discharge duct that exits from said container at the end face of said container that lies opposite said base disk.

15 Brief description of the drawings

Further characteristics and advantages of the invention will become better apparent from the description of a preferred but not exclusive embodiment of the mixing cartridge according to the invention, illustrated by way of non-limiting example in the accompanying drawings, wherein:

20 Figure 1 is an exploded perspective view of the cartridge according to the invention;

Figure 2 is a sectional view, taken along an axial plane, of the cartridge according to the invention in the assembled condition;

Figures 3 and 4 are sectional views, taken again along an axial plane but  
25 at right angles to the sectional plane of Figure 2, of the cartridge according to the invention inserted in a faucet, respectively, in the closed position and in the fully open position;

Figure 5 is a perspective view of an example of a mixing faucet that uses the cartridge according to the invention.

30 Ways to carrying out the Invention

With reference to figures, the mixing cartridge according to the invention, generally designated by the reference numeral 1, comprises a container 2 that is substantially cylindrical and is closed at one of its axial ends by a cover 3.

5 A base disk 4, preferably made of ceramic material, rests on the face of the cover 3 that is directed toward the inside of the container 2, and is crossed by two intake ports 5 and 6, which can be connected respectively to a cold water feed duct and to a hot water feed duct.

More particularly, the cover 3 is associated detachably with the container  
10 2 and is coupled thereto so that the cover 3 cannot rotate with respect to the container 2 about the axis 2a of said container 2.

The base disk 4 is crossed by a positioning hole 7, which can be engaged by a protrusion 8 provided correspondingly on the face of the cover 3 that is directed toward the inside of the container 2. Furthermore, the base disk 4 is  
15 provided peripherally with notches 9 that can be engaged by protrusions 10 that protrude from the face of the cover 3 that is directed toward the inside of the container proximate to the peripheral region of said face. In this manner, the base disk 9 is rigidly coupled to the cover 3 and therefore to the container 2 without allowing the rotation of the base disk 4, with respect to  
20 the container 2 and the cover 3, about the axis 2a of the container 2.

The cover 3 is crossed by two holes 11 and 12, which are located at the intake ports 5 and 6 and allow to connect said intake ports 5 and 6 to the hot and cold water feed ducts, as will become better apparent hereinafter.

Annular seats are provided on the face of the cover 3 that is directed  
25 toward the outside of the container 2, around the holes 11 and 12, and accommodate annular sealing gaskets 13 and 14.

Seats that accommodate annular gaskets 15 and 16 that provide the hermetic connection between the holes 11 and 12 and the intake ports 5 and 6 are provided also on the face of the cover 3 that is directed toward the  
30 inside of the container 2, around the holes 11 and 12.

The cartridge according to the invention comprises a mixing disk 17, preferable made of ceramic material, which rests slidingly on the face of the base disk 4 that is directed away from the cover 3.

5 The coupling plane of the mutually facing faces of the base disk 4 and of the mixing disk 17 is substantially perpendicular to the axis 2a of the container 2.

The mixing disk 17 is conveniently formed in two parts, respectively a peripheral part 17a and a central part 17b.

10 The central part 17b is crossed by a mixing port 18 and the mixing disk 17 can move as a whole, with respect to the base disk 4, in order to open and close the intake ports 5 and 6 and in order to vary the degree of mixing of the hot water with the cold water.

15 More particularly, the mixing disk 17 can move with respect to the base disk 4 along a direction that is parallel to the coupling plane of the disks 4 and 17 for varying the degree of opening of the intake ports 5 and 6, and can rotate about an axis that is perpendicular to said coupling plane, with respect to the base disk 4, in order to vary the ratio between the degrees of opening of the intake ports 5 and 6.

20 The mixing disk 17 can perform a translational motion with respect to the base disk along the direction that is parallel to the coupling plane starting from a closed position, in which the mixing port 18 is spaced laterally with respect to the intake ports 5 and 6 so as to be located at a region of the base disk 4 that is not connected to the intake ports 5 and 6 in order to close the intake ports 5 and 6 in this manner, to open positions, in 25 which the mixing port 18 at least partially overlaps at least one of the intake ports 5 and 6.

30 The cartridge is provided with actuation means that are connected to the mixing disk 17 and can be actuated in order to produce the translational or rotational motion, as mentioned above, by changing the position of the mixing disk 17 and therefore of the mixing port 18 with respect to the intake

ports 5 and 6.

The mixing port 18 is connected to a discharge duct 19 that protrudes from the container 2 at the base or end face of said container 2 that lies opposite with respect to the base disk 4.

5 The actuation means of the mixing disk 17 comprise a lever 20, which is pivoted to the container 2 about a pivoting axis 21 that is parallel to the plane on which the mixing disk 17 and the base disk 4 are coupled and is connected to the mixing disk 17. Said lever 20 can rotate with respect to the container 2 about the pivoting axis 21 in order to produce the translational  
10 motion of the mixing disk 17 with respect to the base disk 4 and about the axis 2a of the container 2 in order to produce the rotation of the mixing disk 17 with respect to the base disk 4.

15 The lever 20 is fixed at one of its longitudinal ends, to a shaft 22, the axis of which forms the pivoting axis 21. Said shaft 22 is supported so that it can rotate about the axis 21 by the container 2 and protrudes, with its axial ends, from the container 2 through passages 23a, 23b that are arranged in an arc-like configuration on the lateral surface of the container 2 so as to allow the shaft 22 to rotate about the axis 2a of the container 2 with respect to said container 2.

20 The shaft 22 is conveniently provided in two parts 22a, 22b that can be coupled coaxially, for example by means of a screw coupling, so as to allow to assemble the lever 20 inside the container 2.

25 The end of the lever 20 that lies opposite to the end that is fixed to the shaft 22 rotatably engages in a seat 24 formed in the face of the mixing disk 17 that lies opposite the face that is coupled to the base disk 4.

It should be noted that the lever 20, when the mixing disk 17 is in the closed position, i.e., with the mixing port 18 spaced laterally with respect to the intake ports 5 and 6, is arranged coaxially to the container 2, so that a rotation of the shaft 22 about the axis 2a leads to a free rotation of the lever 30 20 within the seat 24, i.e., does not produce any movement of the mixing

disk 17 with respect to the base disk 4.

Conveniently, a grille-like plate 25 is arranged along the discharge duct 19 inside the container 2.

Said grille-like plate 25 is arranged between the shaft 22 and the mixing 5 disk 17 and is crossed in a central region by a hole 26 to allow the passage of the lever 20.

The shaft 22 is supported so that it can rotate about its own axis 21 by a cylindrical block 27 that is hollow internally, is inserted coaxially in the container 2, and has a passage 28 that is orientated at right angles to the axis 10 2a in order to allow the exit of the axial ends 29a and 29b of the shaft 22.

Annular sealing gaskets 30 are interposed between the shaft 22 and the passage 28, and also annular sealing gaskets 31 are provided between the inner surface of the container 2 and the outer surface of the cylindrical block 27.

15 The cartridge according to the invention is designed to be accommodated in the body 40 of a faucet, which is generally designated by the reference numeral 41.

The cartridge 1 is accommodated inside a substantially cylindrical cavity 20 42 and rests by means of the outer side of the cover 3 on the bottom of said cavity 42, as shown in particular in Figures 3 and 4. The outlets of feed ducts 43a, 43b for hot and cold water are formed on the bottom of said cavity 42. The cover 3 rests on the bottom of the cavity 42 with the annular gaskets 13 and 14 interposed that surround the outlets of the feed ducts 43a, 43b, so that said ducts are connected to the holes 11 and 12 and therefore to 25 the intake ports 5 and 6.

The cartridge 1 can be locked inside the cavity 42 in a per se known manner, for example by means of a ring 44.

30 The discharge duct 19, which leads outside the container 2 at the axial end face of the container 2 that lies opposite with respect to the cover 3, is connected to a dispensing duct 45 that lies within the body 40 of the faucet

or in a spout 46 that is connected to the faucet body 40 and leads outside through a dispensing outlet.

The axial ends 29a and 29b of the shaft 22 are connected to an actuation lever or knob 47, which can be operated in order to turn the shaft 22 about its own axis 21 or about the axis 2a of the container 2, as will become better apparent hereinafter. Conveniently, the axial ends 29a and 29b can be knurled or provided with teeth so as to rigidly couple the lever or knob 47 to the shaft 22 in rotating about its own axis 21.

The operation of the mixing cartridge according to the invention is as follows.

With the lever or knob 47 arranged as shown in Figure 3, the mixing disk 17 is located so that its mixing port 18 is spaced laterally with respect to the intake ports 5 and 6. In this position, which corresponds to the closed position of the faucet, the intake ports 5 and 6 are closed by the mixing disk 17 and therefore the connection of the intake ports 5 and 6 to the discharge duct 19 is prevented, and therefore the dispensing of water by the faucet is prevented. It should be noted that in this position the lever 20 is arranged coaxially with respect to the container 2 and therefore by rotating the lever or knob 47 and therefore the shaft 22 about the axis 2a of the container 2, no movement of the mixing disk 17 with respect to the base disk 4 is produced.

When the lever or knob 47 is turned about the axis 21, as shown in Figure 4, the mixing disk 17 is moved by the rotation of the lever 20 about the axis 21 with respect to the base disk 4 along a direction that is parallel to the plane on which the base disk 4 and the mixing disk 17 are coupled. As a consequence of this movement, the mixing port 18 at least partially overlaps at least one of the intake ports 5 and 6 and therefore connects said intake port or ports 5 and 6 to the discharge duct 19, causing the faucet to dispense water.

When the mixing disk 17 is in this position, a rotation of the lever or knob 47 about the axis 2a of the container 2, since the lever 20 is no longer

axially aligned with the axis 2a, produces a rotation of the mixing disk 17 with respect to the base disk 4 and therefore varies the position of the mixing port 18 with respect to the discharge ports 5 and 6, varying the ratio between the passage sections of the intake ports 5 and 6 that are cleared by 5 the overlap of the mixing port 18. This varies the ratio between the amount of hot water and the amount of cold water conveyed along the discharge duct 19 and therefore the temperature of the water dispensed by the faucet is changed.

In practice it has been found that the mixing cartridge according to the 10 invention fully achieves the intended aim, since by providing a discharge for the mixed water on the end face of the cartridge that lies opposite the end face where the hot and cold water enter, it frees the design and styling of mixing faucets from the constraints imposed up to now by mixing cartridges provided with water intake and discharge on the same face while 15 maintaining all the advantages, in terms of assembly, maintenance and easy use, that are typical of ceramic-disk mixing cartridges.

The cartridge thus conceived is susceptible of numerous modifications and variations, all of which are within the scope of the appended claims; all the details may further be replaced with other technically equivalent 20 elements.

In practice, the materials used, so long as they are compatible with the specific use, as well as the dimensions, may be any according to requirements and to the state of the art.

The disclosures in Italian Patent Application No. MI2002A002328 from 25 which this application claims priority are incorporated herein by reference.

CLAIMS

1. A mixing cartridge for single-lever mixing faucets, characterized in that it comprises a substantially cylindrical container (2) that accommodates a base disk (4), which is arranged proximate to one of the end faces of said container (2) and in which two intake ports (5,6) are provided that can be connected respectively to a cold water feed duct (43b) and to a hot water feed duct (43a), and a mixing disk (17), which is superimposed on said base disk (4) and is crossed by a mixing port (18), said mixing disk (17) being able to move with respect to said base disk (4), actuation means (20) being provided which are connected to said mixing disk (17) and can be actuated in order to vary the position of said mixing disk (17) and of said mixing port (18) with respect to said intake ports (5,6) and, accordingly, vary the degree of opening of said intake ports (5,6) or the ratio between the degrees of opening of said intake ports (5,6), said mixing port (18) being connected to a discharge duct (19) that exits from said container (2) at an end face of said container (2) that lies opposite said base disk (4).

2. The cartridge according to claim 1, characterized in that said base disk (4) and said mixing disk (17) are made of ceramic material.

3. The cartridge according to claim 1, characterized in that said base disk (4) and said mixing disk (17) are mutually slidingly coupled with one of their faces on a coupling plane that is substantially perpendicular to the axis of said container (2); said mixing disk (17) being able to move with respect to said base disk (4) along a direction that is parallel to said coupling plane in order to vary the degree of opening of said intake ports (5,6) and being able to rotate about an axis that is perpendicular to said coupling plane with respect to said base disk (4) in order to vary the ratio between the degrees of opening of said intake ports.

4. The cartridge according to one or more of the preceding claims, characterized in that said base disk (4) is detachably locked in said container (2) and in that said mixing disk (17) can move with respect to said base disk

(4) along said direction that is parallel to said coupling plane starting from a closed position, in which said mixing port (18) is spaced laterally with respect to said intake ports (5,6), to open positions, in which said mixing port (18) is at least partially superimposed on at least one of said intake  
5 ports (5,6).

5. The cartridge according to one or more of the preceding claims, characterized in that said actuation means comprise a lever (20) that is pivoted to said container (2) about a pivoting axis (21) that is parallel to said coupling plane and is connected to said mixing disk (17), said lever (20)  
10 being able to rotate with respect to said container (2) about said pivoting axis (21) for the translational motion of said mixing disk (17) with respect to said base disk (4) and about the axis (2a) of said container (2) for the rotation of said mixing disk (17) with respect to said base disk (4).

15. The cartridge according to one or more of the preceding claims, characterized in that said lever (20) rotatably engages in a seat (24) formed on the face of said mixing disk (17) that lies opposite said base disk (4).

20. The cartridge according to one or more of the preceding claims, characterized in that said lever (20), when said mixing disk (17) is in said closed position, is arranged coaxially to said container (2) for a free rotation of said lever (20) about the axis (2a) of said container (2) with respect to said mixing disk (17).

25. The cartridge according to one or more of the preceding claims, characterized in that said lever (20) is fixed with one of its ends to a shaft (22) whose axis coincides with said pivoting axis (21), said shaft (22) being supported so as to be rotatable about its own axis (21) by said container (2) and protruding with the axial ends thereof from said container (2) through passages (23a, 23b) that lie in an arc-like shape configuration on the lateral surface of said container (2) in order to allow the rotation of said shaft (22) about the axis (2a) of said container (2) with respect to said container (2).

30. The cartridge according to one or more of the preceding claims,

characterized in that a grille-like plate (25) is arranged along said discharge duct (19) inside said container (2).

10. The cartridge according to one or more of the preceding claims, characterized in that said container (2) has an end face that is closed by a  
5 cover (3) that is crossed by two holes (11,12) that can be connected to the water feed ducts and are connected to said intake ports (5,6) formed in said base disk (4), said base disk (4) resting on said cover (3) with a face thereof lying opposite with respect to said mixing disk (17).

11. A single-lever mixing faucet, comprising a body (40) in which a cavity (42) is provided that is connected to a cold water feed duct (43b) and to a hot water feed duct (43a) and to a dispensing duct (45), characterized in that said cavity (42) accommodates a mixing cartridge (1) according to one or more of the preceding claims, in which the intake ports (5,6) of said base disk (4) are connected to said water feed ducts (43a,43b) and said discharge  
15 duct (19) is connected to said dispensing duct (45).

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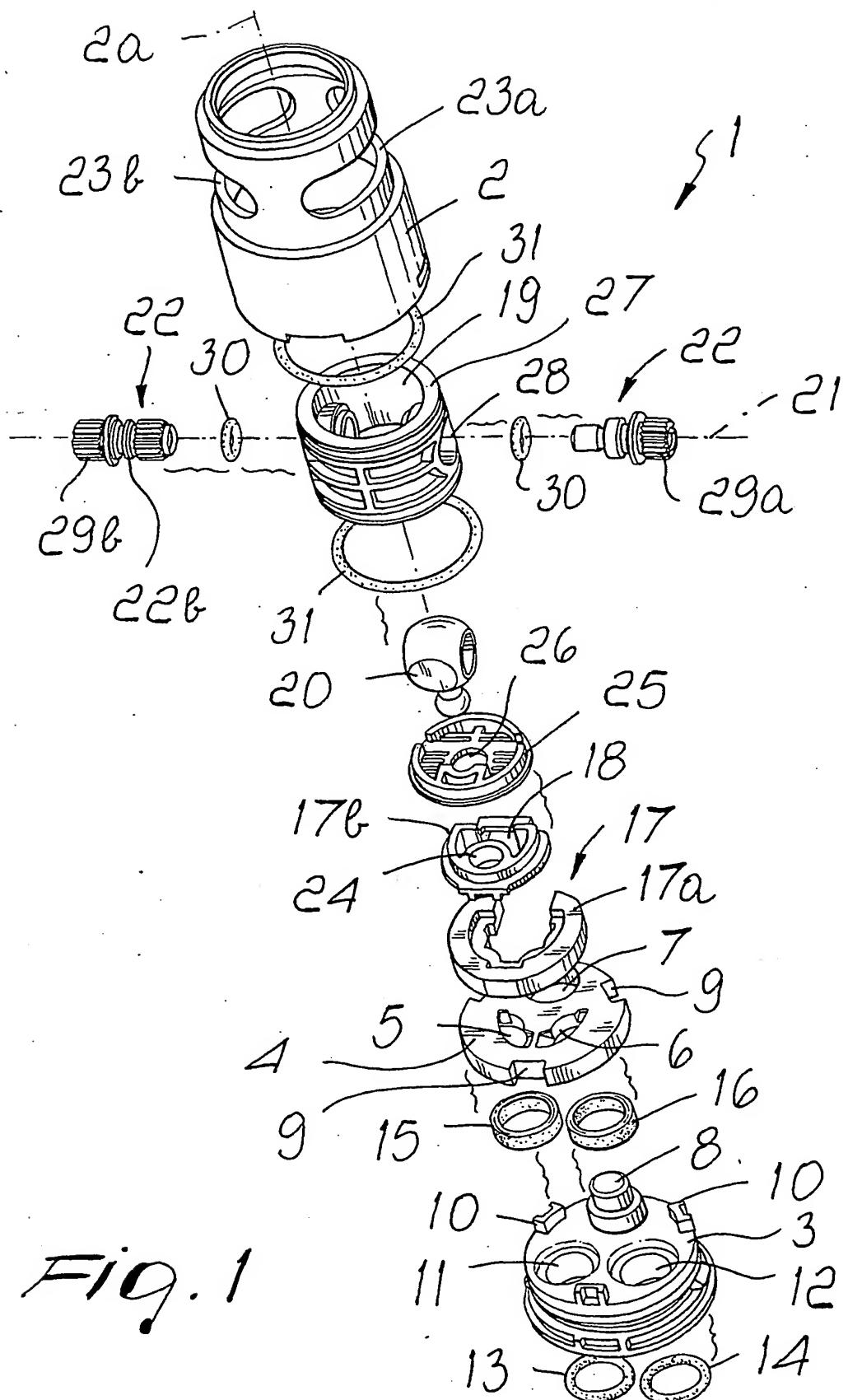


Fig. 1

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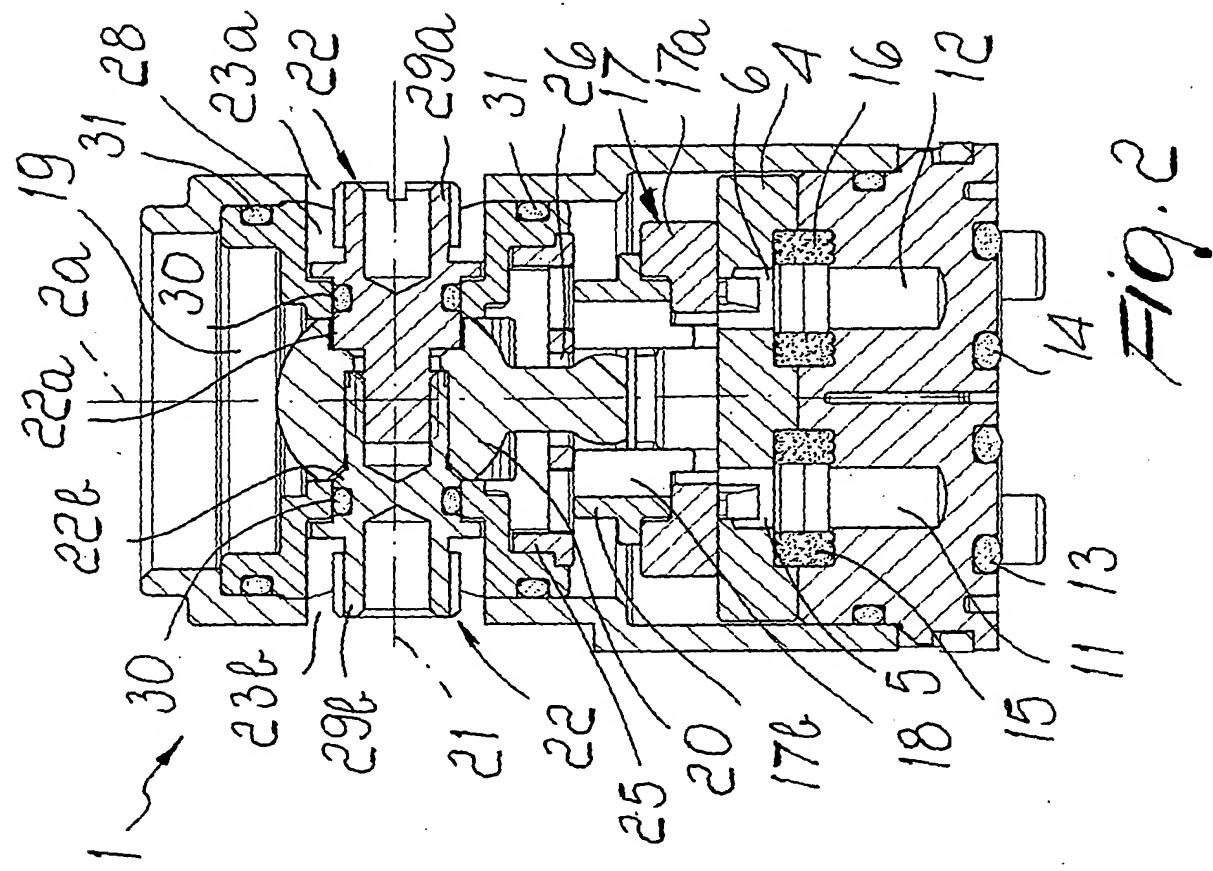


Fig. 2

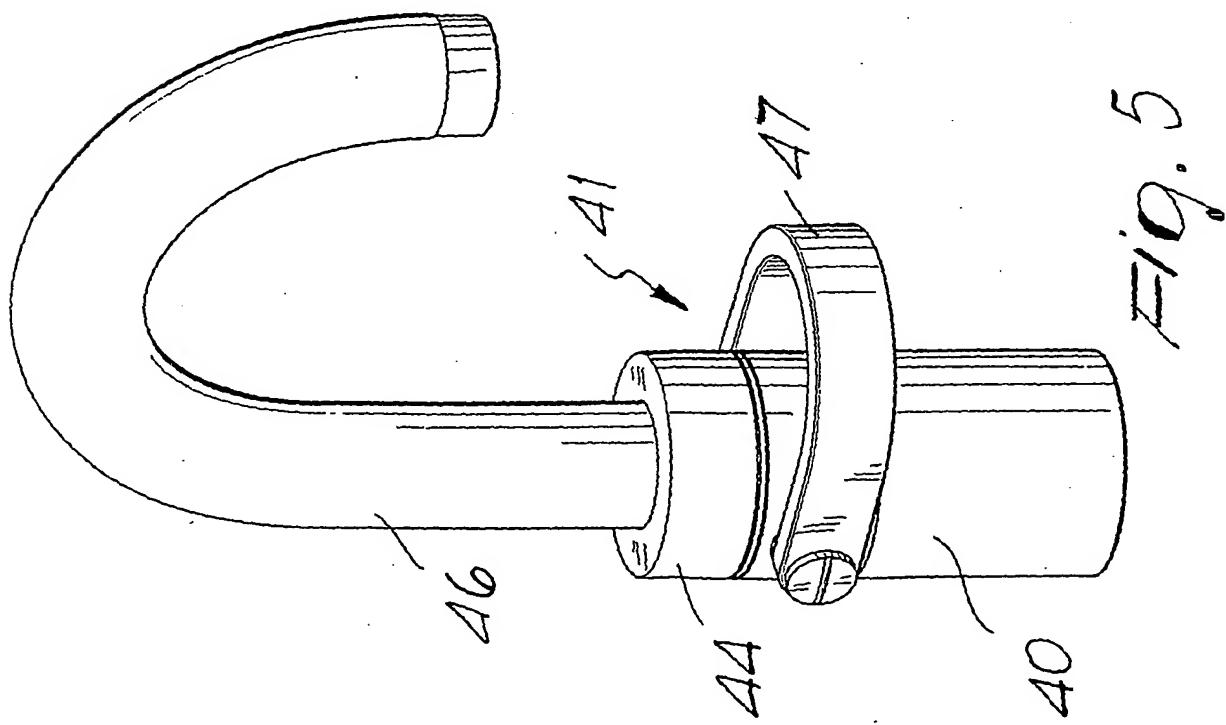


Fig. 5

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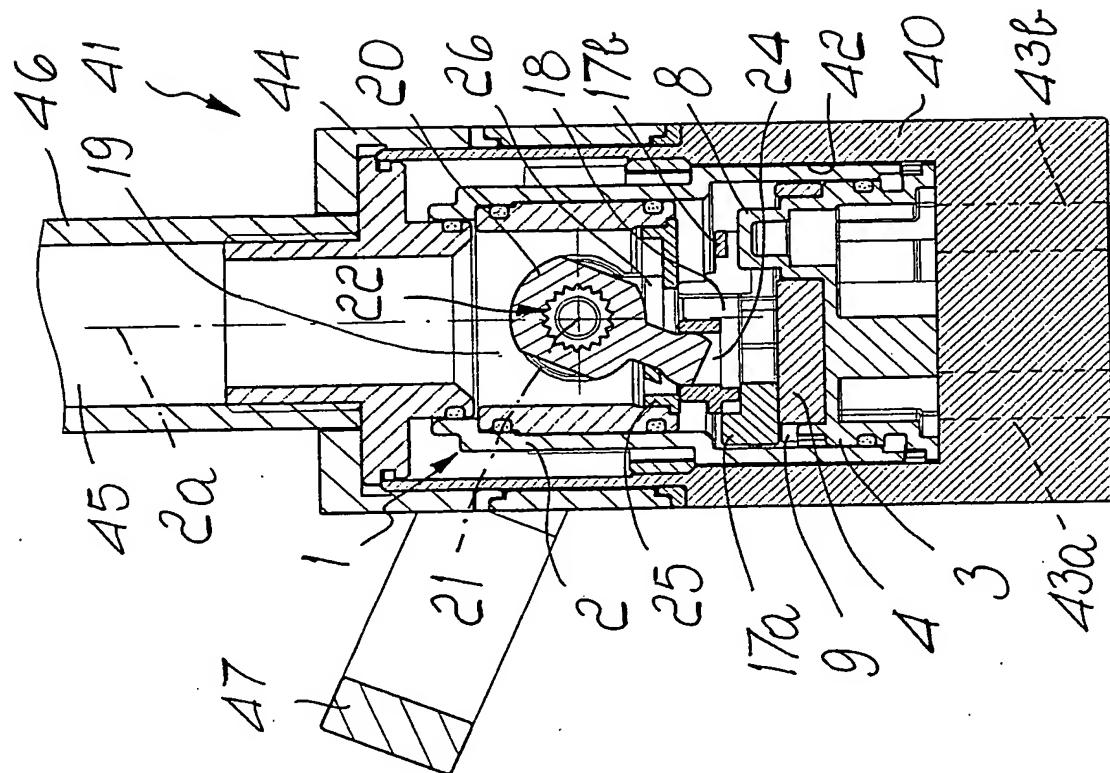


Fig. 4

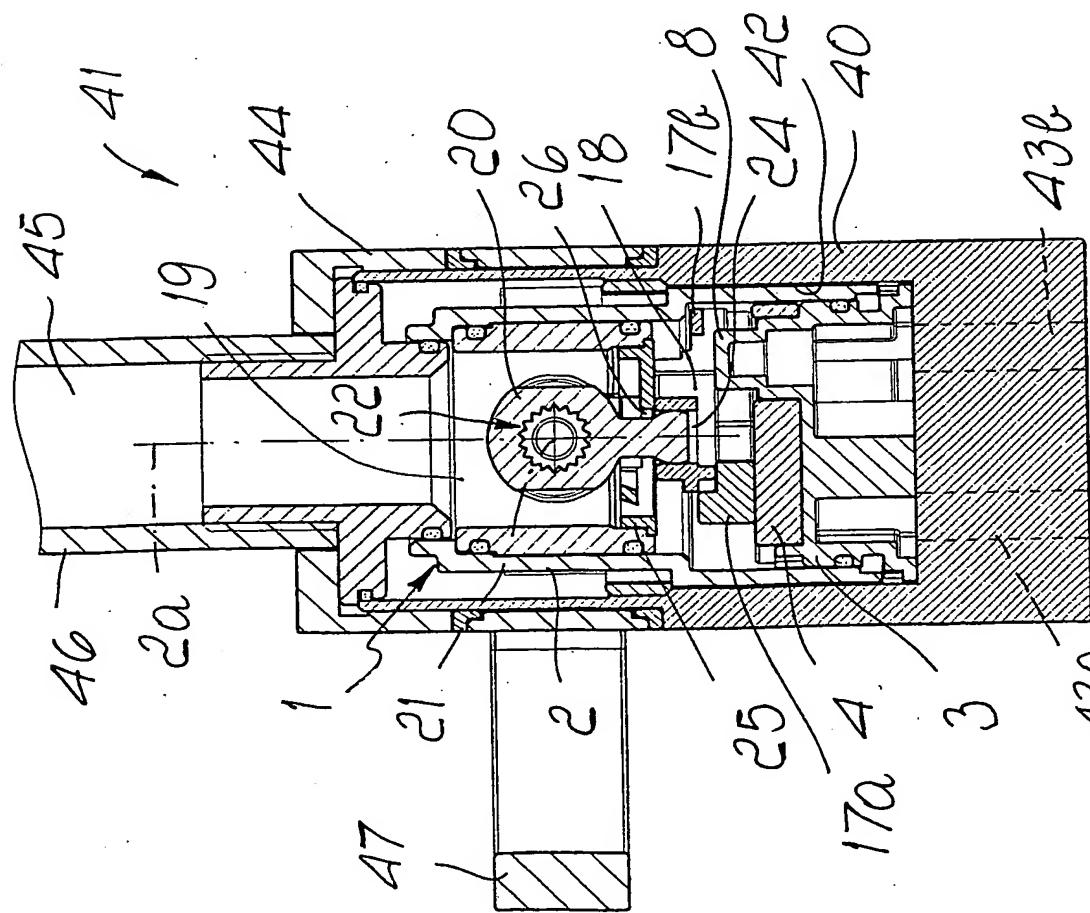


Fig. 3

## INTERNATIONAL SEARCH REPORT

International Application No  
PCT/EP 03/11822

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 7 F16K11/078

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 F16K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

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A	EP 0 254 957 A (STELLA RUBINETTERIE SPA) 3 February 1988 (1988-02-03) figures 1-10	1,10
	-/-	

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

## ° Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
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Date of the actual completion of the international search	Date of mailing of the international search report
15 January 2004	04/02/2004
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax (+31-70) 340-3016	Authorized officer  Heneghan, M

**INTERNATIONAL SEARCH REPORT**

International Application No

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